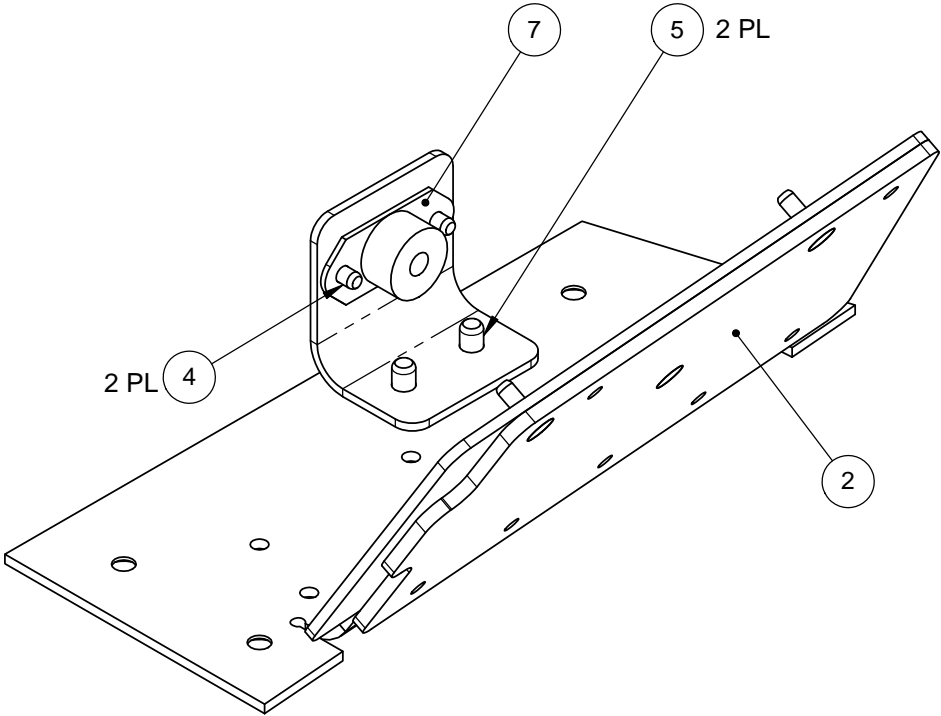
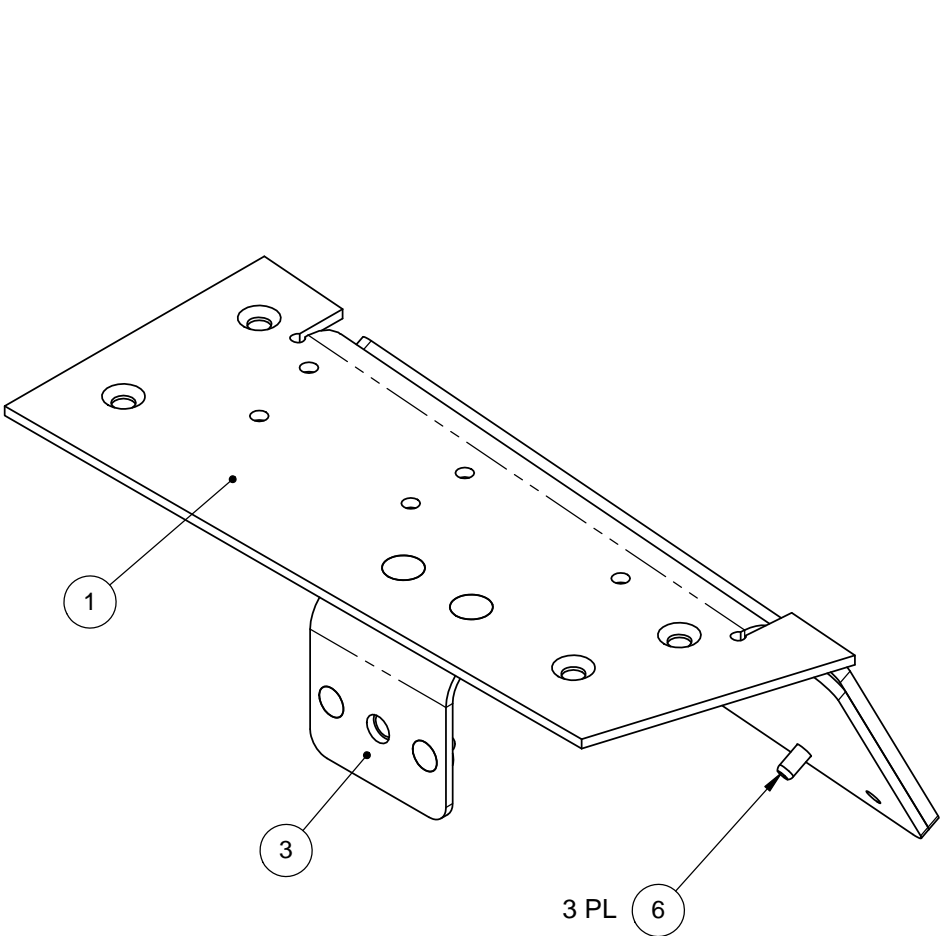


ITEM	QTY	P/N	DESCRIPTION
	X	D4482-041	INTERCOSTAL 5 ASSY (LOWER DOOR)
1	1	D4482-1	INTERCOSTAL 5 (LOWER DOOR)
2	1	D4482-3	HINGE PLATE
3	1	D4488-1	CLIP
4	2	MS20426AD3-3	RIVET, CSK
5	2	MS20426AD4-4	RIVET, CSK
6	3	MS20426AD3-5	RIVET, CSK
7	1	MS21059L08	NUTPLATE

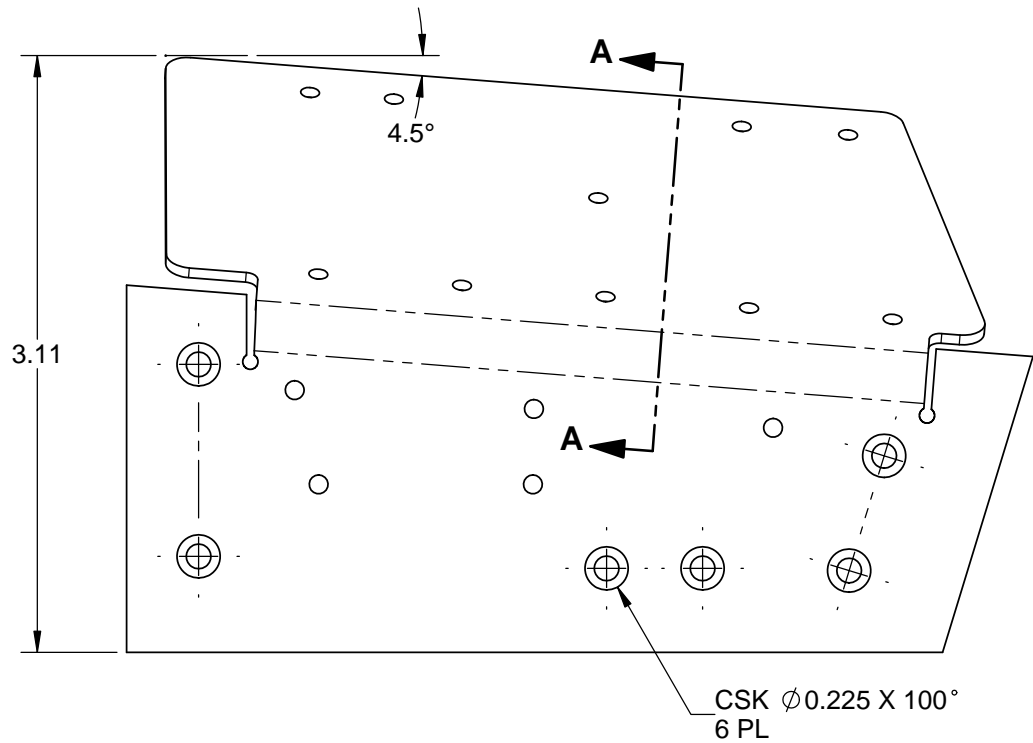


D4482-041 INTERCOSTAL 5 ASSY (LOWER DOOR)

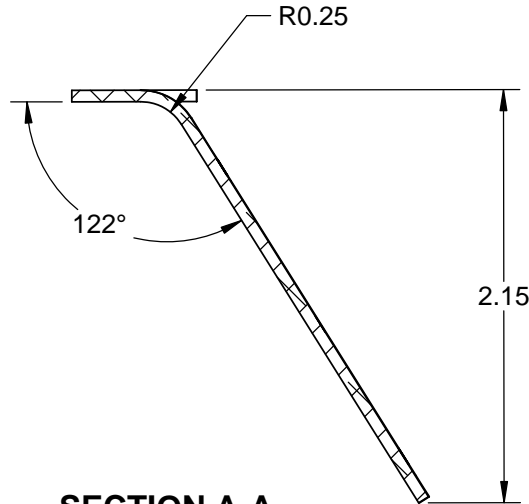
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.18 lbs

PRELIMINARY B1
12.05.08 (AJS)

PB1	GENERAL REVISION SEE REV. A FOR DETAILS. ADDED -3.	AJS	12.05.08
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4482	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 5 ASSY (LOWER DOOR)	NTS
DATE	12.05.08	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



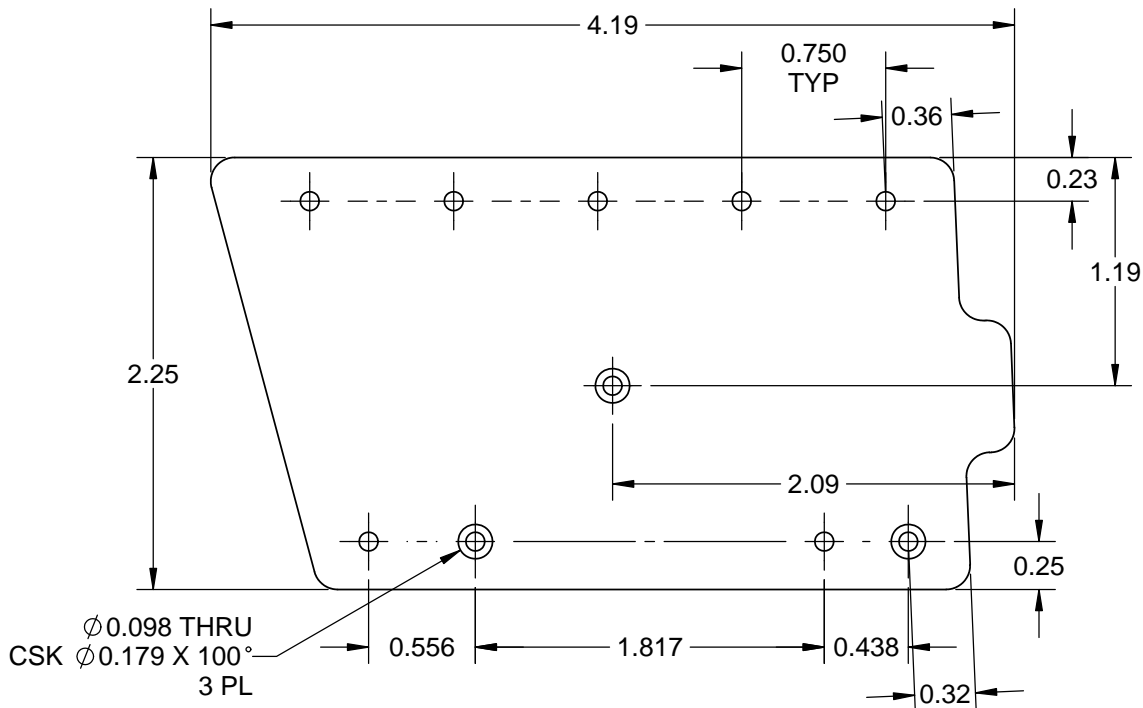
D4482-1 INTERCOSTAL 5 (LOWER DOOR)



SECTION A-A

- NOTES:**
- 1) MATERIAL: MAKE FROM D4482-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.10 lbs

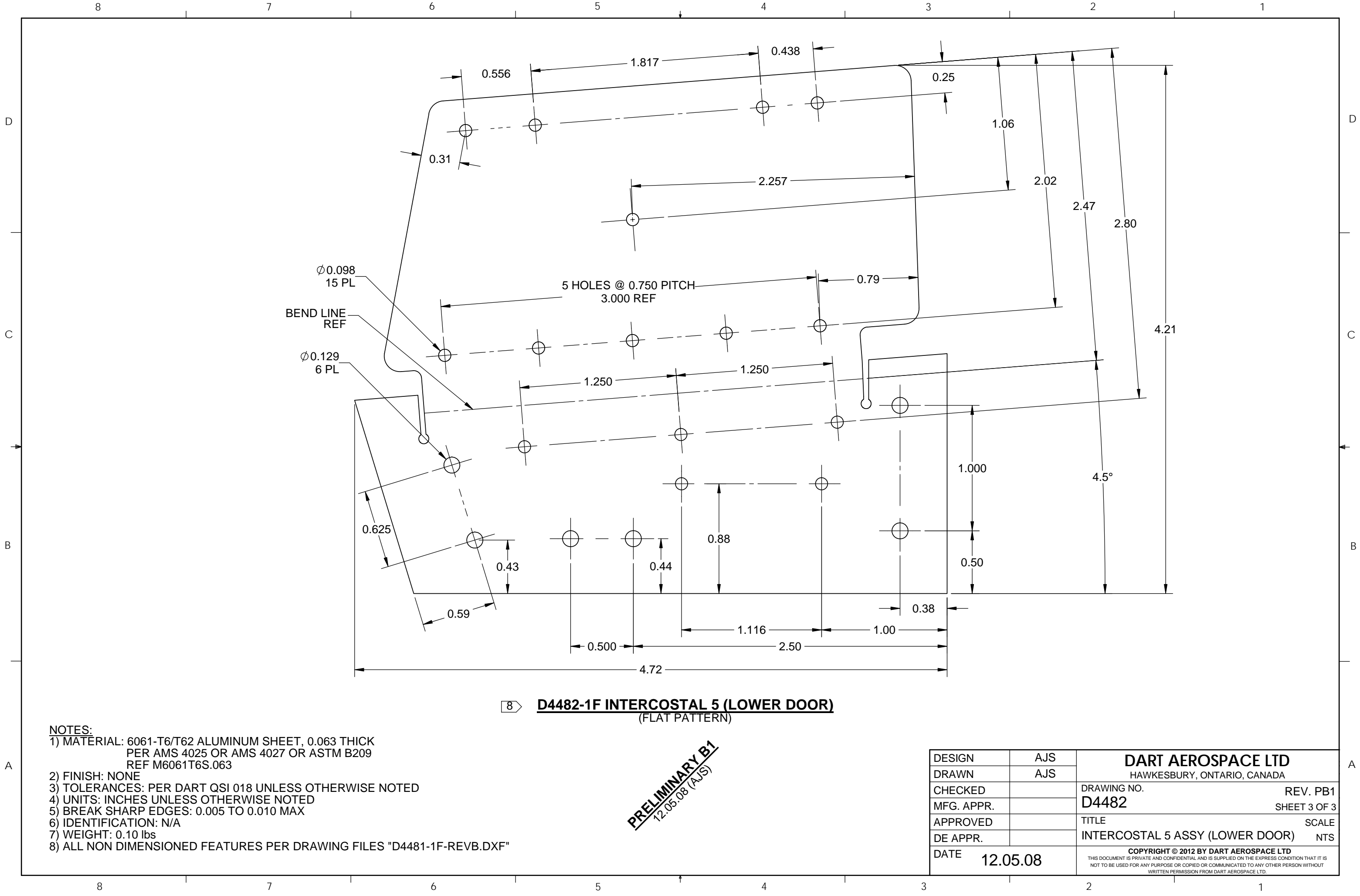
PRELIMINARY B1
12.05.08 (AJS)



D4482-3 HINGE PLATE

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.080
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.10 lbs
 - 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4481-3-REVB.DXF"

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. PB1
MFG. APPR.		D4482 SHEET 2 OF 3
APPROVED		TITLE SCALE
DE APPR.		INTERCOSTAL 5 ASSY (LOWER DOOR) NTS
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NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.10 lbs
8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4481-1F-REVB.DXF"

PRELIMINARY B1
12.05.08 (AJS)

D4482-1F INTERCOSTAL 5 (LOWER DOOR)
(FLAT PATTERN)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. PB1
MFG. APPR.		D4482 SHEET 3 OF 3
APPROVED		TITLE SCALE
DE APPR.		INTERCOSTAL 5 ASSY (LOWER DOOR) NTS
DATE	12.05.08	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>